
1. PURPOSE

- 1.1 The purpose of this document is to establish the proper assembly and installation instructions for the Prebuck Wet-Set Sill Plate.
- 1.2 The assembly and installation techniques involved may require modifications to adjust to jobsite conditions. Prebuck recognizes that site-specific conditions, weather patterns, contractor preferences, and detailing, may require deviation or alteration from these prescribed installation procedures. When such circumstances exist on a project, the local Prebuck/Tremco Sales Representative or Technical Services must be contacted for assistance and approval as required.

2. SCOPE

- 2.1 This document will provide the necessary instruction for the assembly and installation of the Prebuck Wet-Set Sill Plate onto an Insulated Concrete Form (ICF) wall.

3. POSSIBLE SYSTEM COMPONENTS

- 3.1 Prebuck Wet-Set Sill Plate
- 3.2 Anchor Bolt or J-Bolt

4. AVAILABILITY

- 4.1 Prebuck Wet-Set Sill Plate is manufactured to specification and shipped direct to the jobsite from the Prebuck manufacturing facility in Wyoming, MI. Stocking locations are available in Granby, Qc; Coaldale, AB; and Columbus, GA. Contact Prebuck to find a representative near you.

5. HANDLING & STORAGE

- 5.1 While transporting Prebuck Wet-Set Sill Plate, keep the load level and covered with a weatherproof tarp, protecting the edges and ends from damage.
- 5.2 Store the Prebuck Wet-Set Sill Plate off the ground under roof, tarp, or wrap, with proper support and ventilation, protected from moisture and weather to prevent warping or deformation.
- 5.3 Use proper PPE when handling Prebuck LSL.

6. TOOLS

- 6.1 The list below is intended to provide the contractor and their workers a guide for what tools is required on most Prebuck Wet-Set Sill Plate installations. Although not all will be necessary for every project, the vast majority are essential to achieving an efficient Prebuck installation.
 - Tape Measure
 - Square
 - Marking Utensil
 - Circular saw
 - Laser level

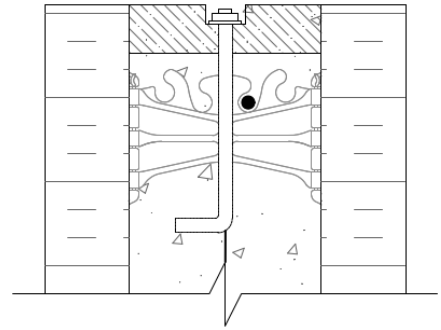
7. PREPARATION

- 7.1 Consult the Prebuck Wet-Set Sill Plate Technical Data Sheet for a list of compatible sealants, flashing, and weather resistive barrier products.
- 7.2 Verify the anchor bolt specifications (diameter, spacing, depth) are compliant with local building codes, including considerations for seismic region and wind loads.
- 7.3 Measure and cut all boards to the appropriate wall length.
- 7.4 Label each board to correspond with its respective location on the wall.
- 7.5 Ensure the concrete surface is level. The ready-mix concrete should be fluid and ready for the placement of the Prebuck sill plate.
- 7.6 For an Inset Wet-Set Plate, screed the concrete at the top of the ICF wall to 1 ½" (28 mm) below the top of the form insulation.
- 7.7 Install a sill sealer if required by local building codes, plans, or specifications.

8. INSTALLATION PROCEDURE INTO ICF WALL

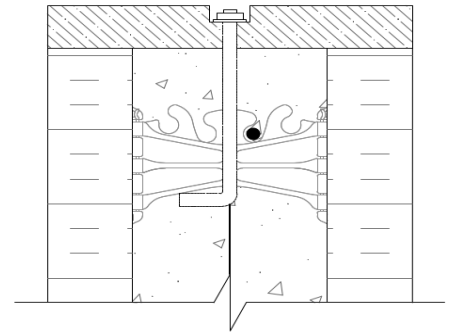
8.1 Option 1: Prebuck Inset Sill Plate

- Carefully align the Prebuck Inset Sill Plate to sit within the ICF wall.
- Push the sill plate down into the wet concrete, ensuring it is properly seated.
- Following specifications, align the anchor bolts with the oblong countersunk holes in the sill plate.
- Carefully drop the anchor bolt through each oblong countersunk hole per plans and specifications.
- Ensure the sill plate is level and securely embedded by tapping on the plate.



8.2 Option 2: Prebuck Full Width Sill Plate

- Place the Prebuck Full Width Sill Plate on top of the ICF and ensure that it is properly positioned.
- Following specifications, align the anchor bolts with the oblong countersunk holes.
- Carefully set the anchor bolt through each oblong countersunk hole per plans and specifications.
- Ensure the sill plate is level and securely embedded by tapping on the plate.



9. CLEAN UP

- 9.1 Once the concrete in the ICF wall has reached sufficient strength, inspect all anchor bolts and tighten the nuts as necessary.
- 9.2 Ensure that the sill plate installation is completed properly.
- 9.3 Clean any excess residue, ensuring no concrete remains on the sides of the forms or sill plate.
- 9.4 Cutt-off scrap to be discarded or recycled per local standards.

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